



## **REFURBISHING/REPAIR**

### **HORIZONTAL SHOT MILL**

#### **CHAMBER AND HEAD REWORKED**

The unit was disassembled at site and trucked to shop for re-inspection and refurbishing.

The chamber head had to be pressure tested for leaks, build up the corroded spots with welds, re-machine to original tolerances and re-test for leaks.

The internal openings had to be cleaned and tested for corrosion and wear,

The chamber flanges had to be cleaned and re-machined to original tolerances.

The jacketed chamber had to be leak tested under pressure and re-welded where leaks appeared. Internal welds had to be ground smooth.

The chamber had to be mounted to the head with seal in place, realigned and torque the high strength fasteners.

The rotating mixing shaft assembly with the inspected disks in place was inserted into the chamber with seal in place and the high strength fasteners inserted with proper torque.



**DANTCO MIXERS CORPORATION**  
9 OAK STREET

PATERSON, NJ 07501-3013

973-278-8776, FAX 973-278-1538

EMAIL [sales@dantco.com](mailto:sales@dantco.com), WEB <http://www.dantco.com>