



## REFURBISHING/REPAIR

### STONE MILL ASSEMBLY MODEL B-1400

Standard Procedure  
(Shop level repair):

- Delivery unit to shop
- Disassemble the unit
- Check all parts, visually and dimensionally
- Machine bushing to tolerances
- Rework the fasteners
- Replace bearings
- Reworked the stone gap adjustment mechanism
- Reassemble and test at no load

Site assembly:

- Assemble the mill to motor
- Connect electrical controls to motor
- Test unit under normal operating conditions
- Check gap adjustment and overloads
- Rework if needed



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